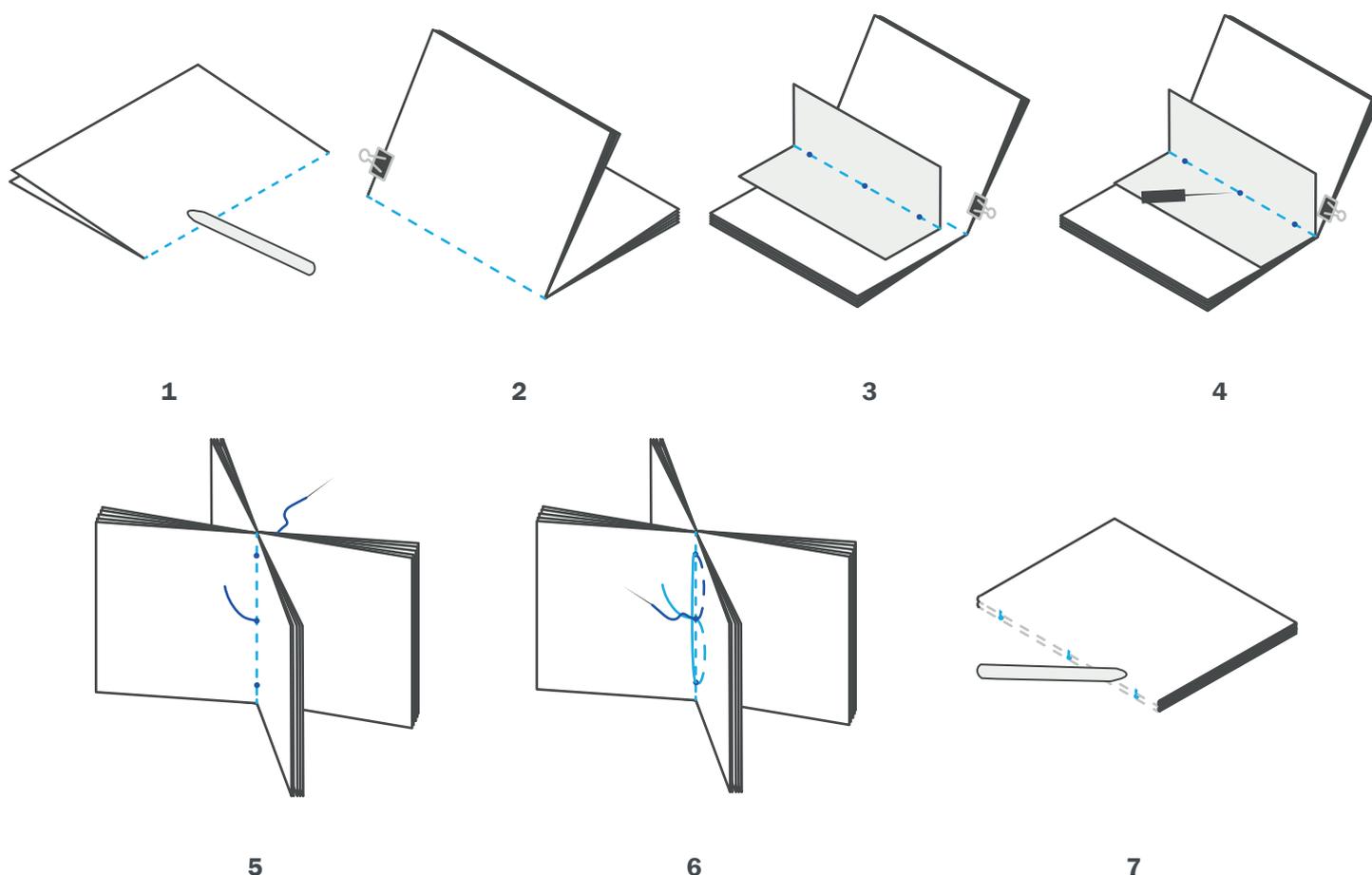


Bookbinding - Pamphlets & Variations

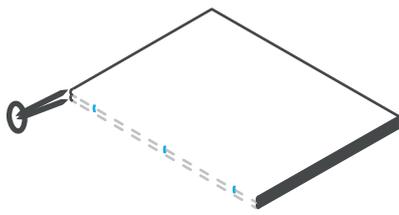
Double Pamphlet



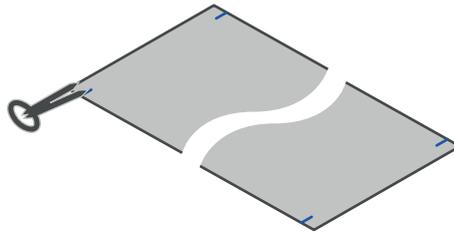
The double pamphlet is created from two sections, sewn as one. It provides more pages than the three-hole pamphlet without creating as much bulk at the spine. With this binding the pages are sewn to create a bookblock before preparing and attaching the cover.

Use 4 - 10 sheets of text-weight paper (60 - 150gsm) per section. Paper should be short grain.

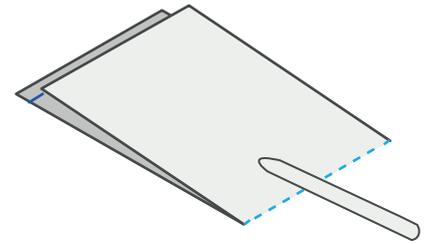
01. Fold each sheet in half, keeping the corners aligned and use a bone folder to create a sharp fold.
02. Gather the folded sheets together to form 2 sections. Use binding clip on each section to hold the pages securely in place while piercing the holes.
03. Make sewing template: Cut a piece of scrap paper the same height as your sections and as wide as a page, fold it in half across the width. Mark 3 points on the inside of the fold. One in the middle and one each, 15mm from the head and tail.
04. Place the sewing template into the centre fold of the first section, aligning it to the head and tail and pierce holes at each of the marks. Repeat with the second section.
05. Stand each section on its tail with the spines touching forming an 'X' when looking from above. Thread a needle with a length of waxed thread and sew through the centre hole from inside of one of the sections and out the centre hole in the other section.
06. Continue to sew a Three-Hole Pamphlet stitch, ensuring you sew from one section to the other at each hole, and tie off the ends of the thread with a reef knot.
07. Close the bookblock so that one section sits on top of the other and go over the spine with a bone folder. If desired, trim the bookblock now before preparing the cover.



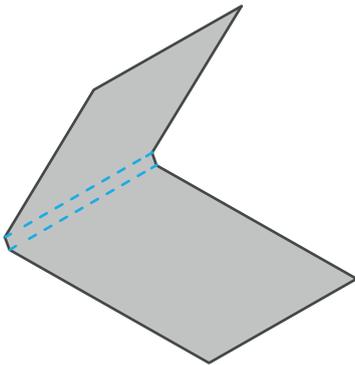
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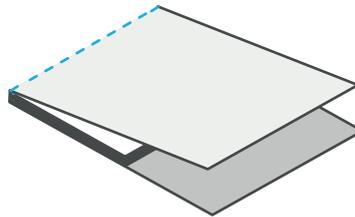
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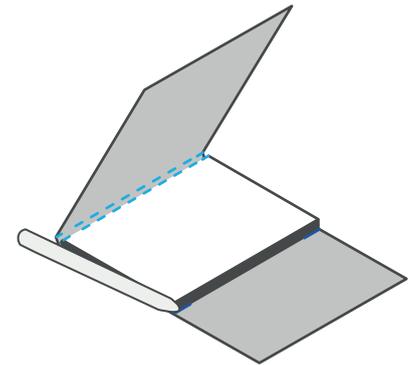
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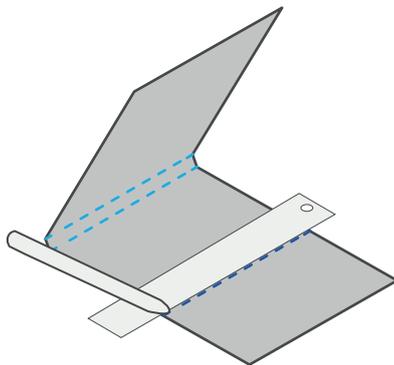
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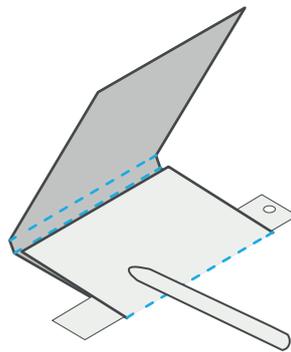
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6



7



8

For the cover use 1 sheet of heavier paper/card, equal to the height and 4 times as wide as a section. Paper should be short grain.

01. Measure the thickness of your bookblock at the spine with dividers or by placing it flat on a table and using a ruler.
02. Transfer this measurement to the head and tail of each end of your cover paper.
03. Fold one end of the cover paper so that the edge is aligned to the marks from step 3. and crease well with a bone folder.
04. Repeat this with the other edge of the cover paper to form the spine in the centre of the cover paper.

05. Slide the bookblock into the cover so its spine fits snugly against the spine of the cover.
06. Lift the cover, and with a bone folder mark where the fore-edge lies on the cover at the head and tail.
07. Move the bookblock aside. Use a metal ruler and bone folder, score a line between the two marks.
08. Make a fold against the edge of the ruler and trim 5mm from the flap so that the inner end flap sit short of the spine by 5mm.
09. Repeat steps 6-8 on the other end of the cover paper.